

(12) INTERNATIONAL APPLICATION PUBLISHED UNDER THE PATENT COOPERATION TREATY (PCT)

(19) World Intellectual Property
Organization
International Bureau



(43) International Publication Date
13 January 2005 (13.01.2005)

PCT

(10) International Publication Number
WO 2005/002819 A2

(51) International Patent Classification⁷:

B29C

Shigeru [JP/JP]; 2-1-63, Takaakyounouchi, Harue-cho,
Sakai-gun, Fukui 919-0479 (JP).

(21) International Application Number:

PCT/JP2004/010006

(74) Agent: TOGAWA, Koji; 9-18, Junka 2-chome, Fukui-shi,
Fukui 910-0023 (JP).

(22) International Filing Date: 7 July 2004 (07.07.2004)

(81) Designated States (unless otherwise indicated, for every
kind of national protection available): AE, AG, AL, AM,
AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN,
CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI,
GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE,
KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD,
MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG,
PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM,
TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM,
ZW.

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2003-193895 8 July 2003 (08.07.2003) JP
2004-34778 12 February 2004 (12.02.2004) JP

(84) Designated States (unless otherwise indicated, for every
kind of regional protection available): ARIPO (BW, GH,
GM, KE, LS, MW, MZ, NA, SD, SL, SZ, TZ, UG, ZM,
ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM),
European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI,
FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI,
SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ,
GW, ML, MR, NE, SN, TD, TG).

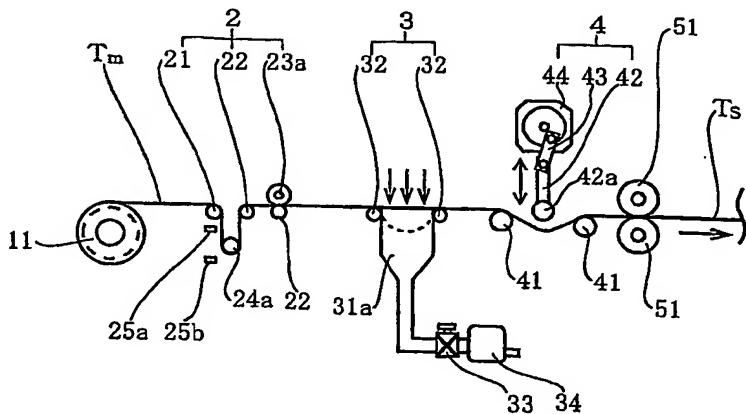
(71) Applicant (for all designated States except US): FUKUI
PREFECTURAL GOVERNMENT [JP/JP]; 17-1, Ote
3-chome, Fukui-shi, Fukui 910-0005 (JP).

(72) Inventors; and

(75) Inventors/Applicants (for US only): KAWABE, Kazu-
masa [JP/JP]; Room No.102, Famile S B1, 43-25, Tohmyo-
oji-cho, Fukui-shi, Fukui 910-0062 (JP). TOMODA,

[Continued on next page]

(54) Title: METHOD OF PRODUCING A SPREAD MULTI-FILAMENT BUNDLE AND AN APPARATUS USED IN THE
SAME



(57) Abstract: A method of producing a spread multi-filament bundle and an apparatus used in the same are provided, in which an arbitrary number of multi-filament bundles of higher strength are simultaneously spread with high speed and facility and a high-quality spread multi-filament bundle or sheet with the component monofilaments thereof aligned in parallel widthwise and uniformly distributed in density is produced with high efficiency. Such mechanism is adopted herein as the respective multi-filament bundles fed from a yarn supplier or a creel being subjected to the fluctuation of the tensile force applied thereto alternatively between tension and relaxation and the respective bundles as subjected to such fluctuation being passed in succession through a fluid flowing spreader comprising a plurality of fluid flowing portions disposed in succession along the moving course of the respective bundles to be subjected to fluidal resistance so as to bend towards the direction to which a fluid flows and the fluid flowing through any adjacent component monofilaments of the respective bundles whose bonding is slackened due to such fluidal resistance so as to widely spread the respective bundles by the mutual action of such change of the tensile force and such fluidal resistance applied thereto.

WO 2005/002819 A2



Published:

— without international search report and to be republished upon receipt of that report

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